



**SMART
Myanmar**

switchasia



Funded by the
European Union

Sustainable consumption & production in Myanmar's garment industry

Observations from SMART Myanmar



Project funded by the European Union.

**Co-funded by the German Federal Ministry for Economic
Cooperation and Development**





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**Implemented by the SMART Myanmar 2.0 partner
consortium:**

Partners: sequa gGmbH, MGMA, AVE and ADFIAP

Associates: CBI, GIZ, Lindex & H&M



LINDEX

H&M



CBI
Ministry of Foreign Affairs of the Netherlands

- **Factory improvement programs - the major element of SMART**
- **Green finance - support for banks and advocacy for green finance for SMEs**
- **Development of smartphone apps to educate workers on labour laws**
- **Implementation of community centers for women garment workers**
- **Facilitation of public-private dialogue on social & environmental topics**

SMART is a capacity building project focused on the Myanmar garment industry.

January Jan. 2013 – Dec. 2019 (two project phases)

Aim is to improve **social + environmental** conditions at over **200** factories via on-site assessments and capacity building. Thousands of managers staff and workers from 230 factories have joined workshops, events or on-site programs with SMART.

On-site factory programs include:

SMART Management Systems Program

SMART Environmental Management Program

SCORE Program

Data/observations - how SMART collects information

Main distribution board



Sewing machine & motors



Water pumps



Waste mgt. practices



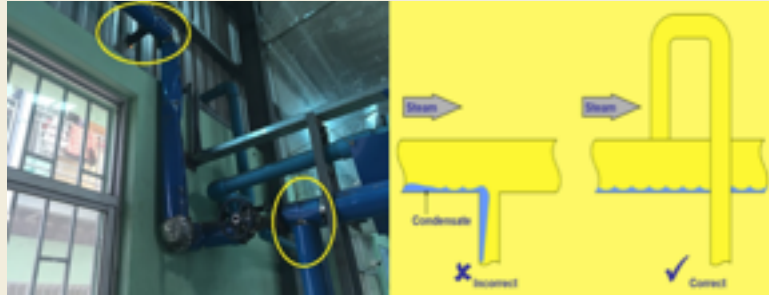
Boilers



Air compressors



Steam systems



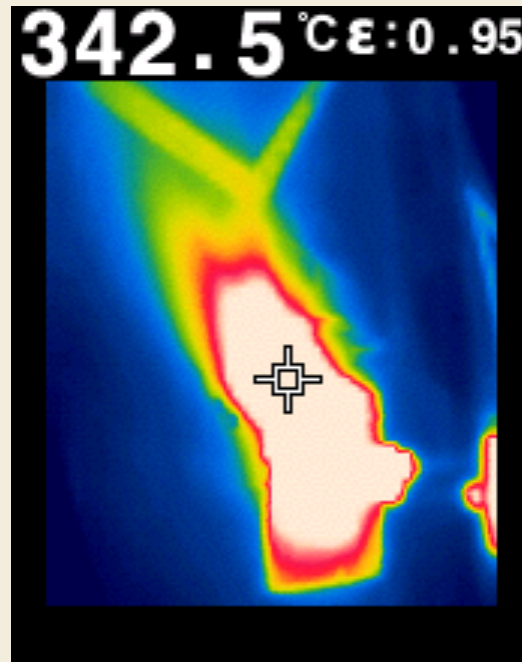
Wastewater & chemical mgt. practices



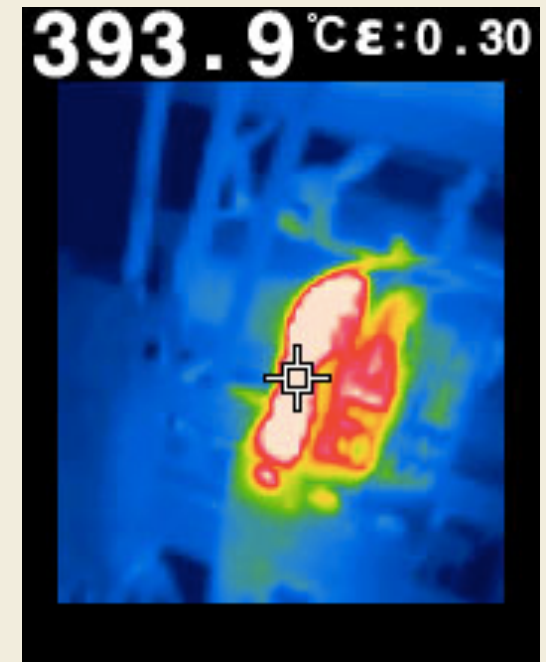
THERMAL IMAGING



Steam piping network at factory C

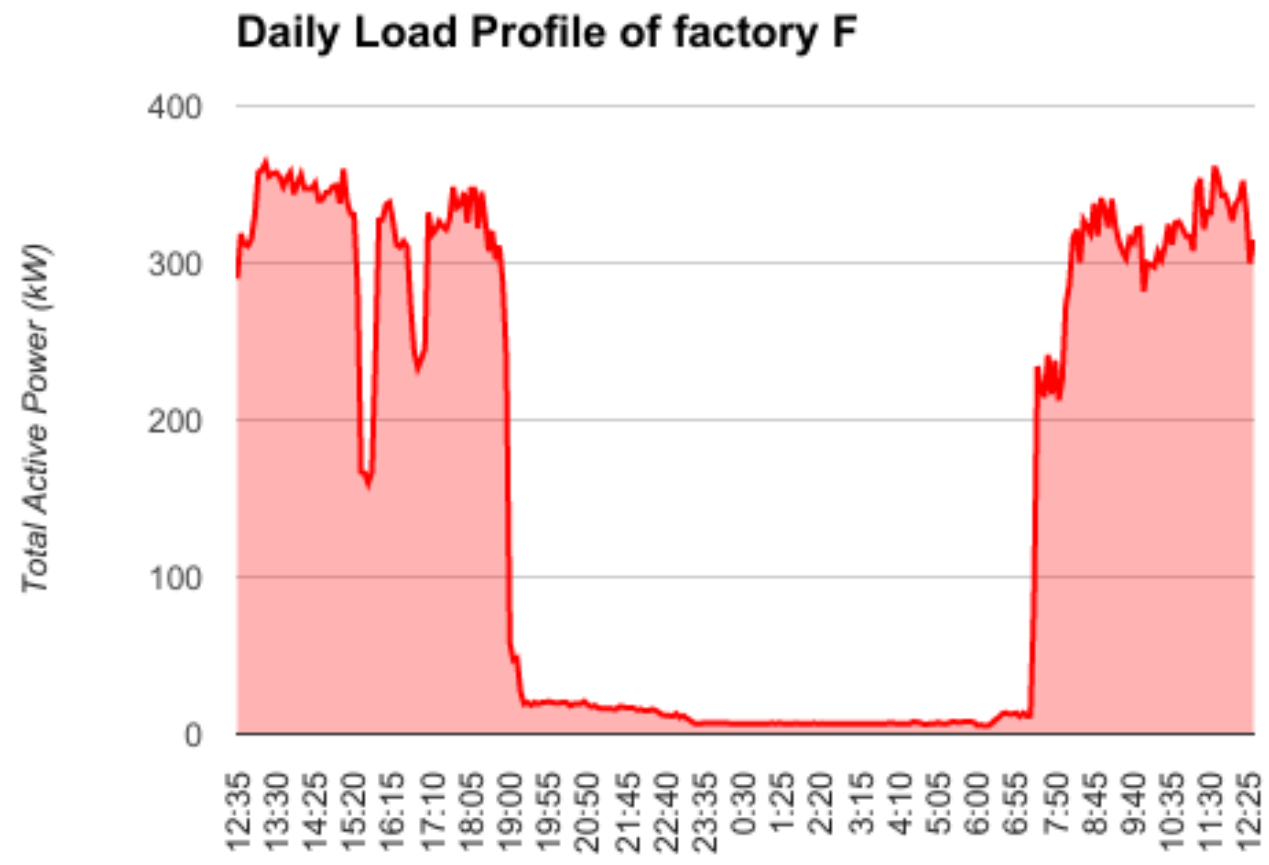


Flame control window on gas boiler in factory G



Immensely dangerous and overloaded circuits in factory E.

ELECTRICITY LOGGING/MONITORING



Electricity data logger and its clamp current transformers

STEAM SYSTEM ANALYSIS



Condensates drain releasing
too much steam

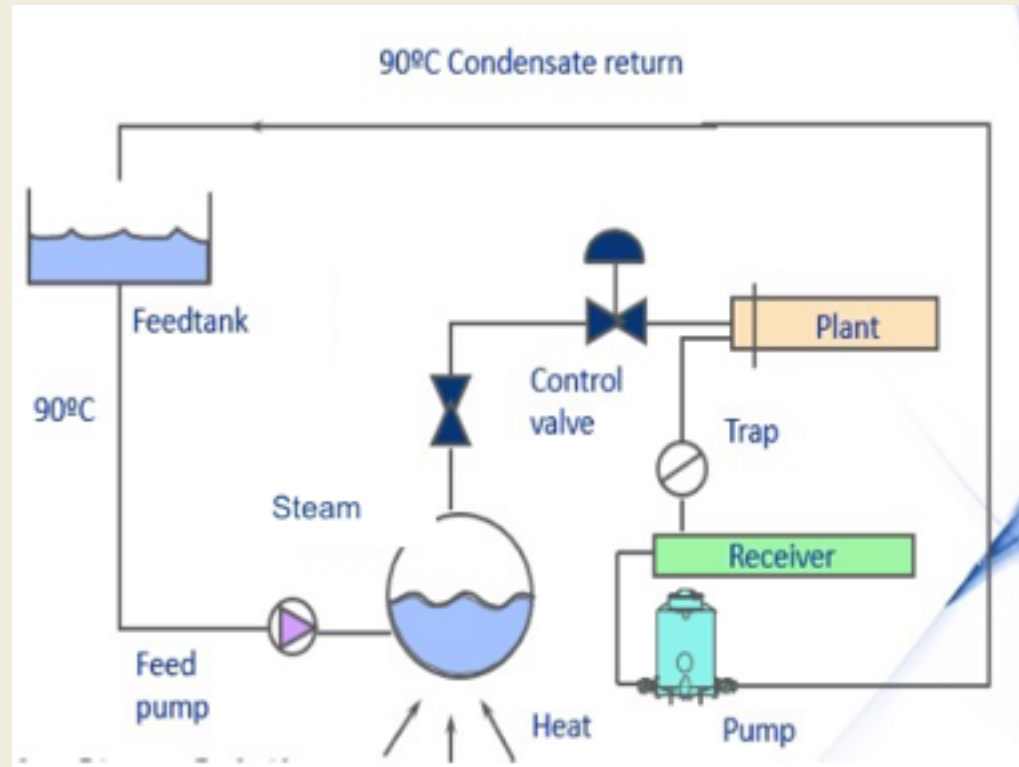


Operation of steam trap
replacement at factory J



New steam trap

STEAM CONDENSATE RECOVERY*



Proper system schematic. Great potential energy savings for many factories.

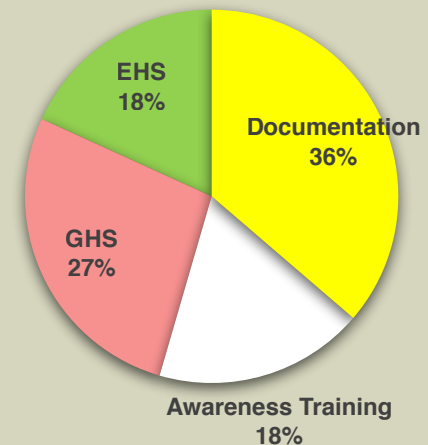
■ Chemical Management System

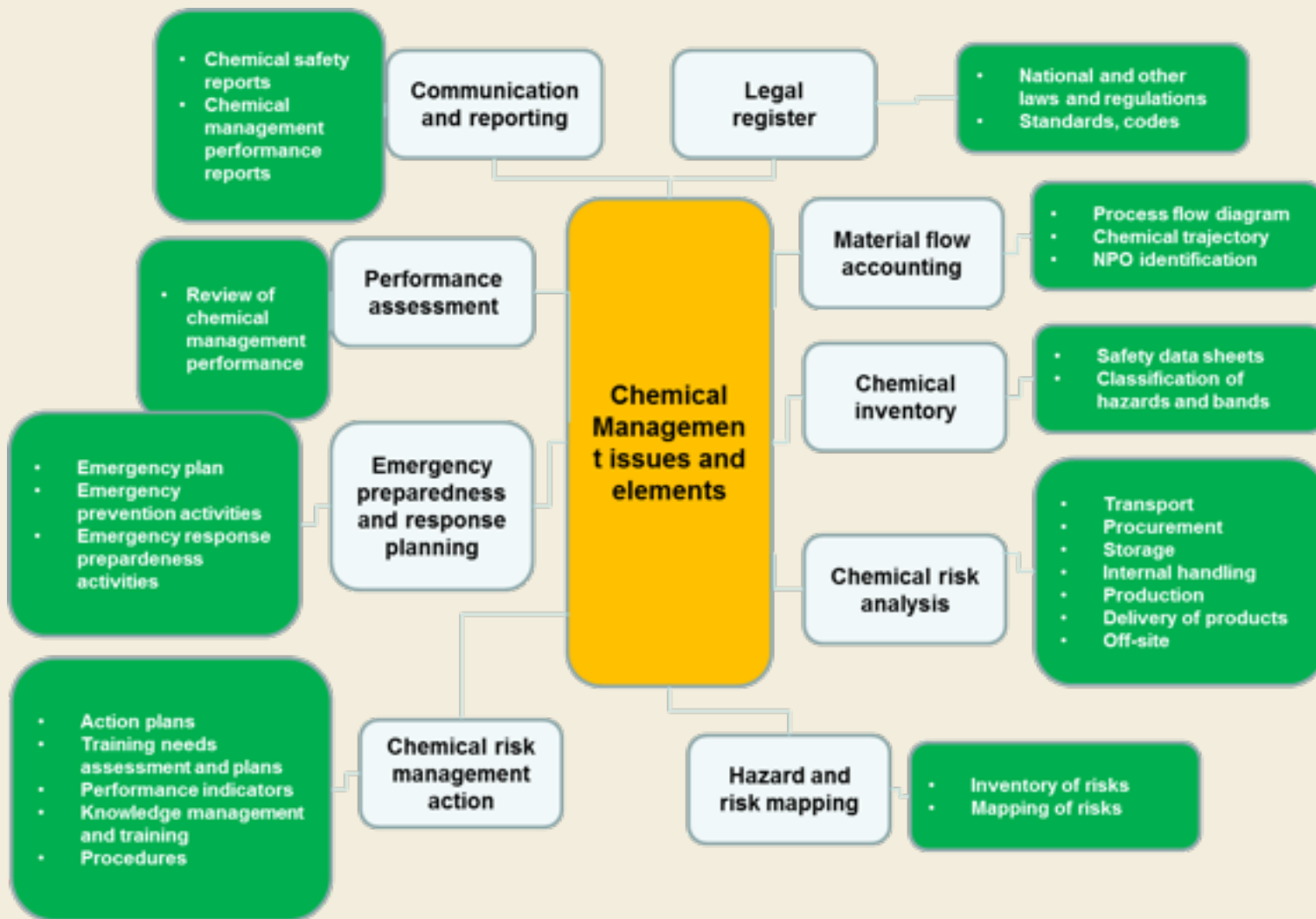
- ✓ GHS Safety Data Sheet, Classification & Labelling
- ✓ Chemical & Processes of Concerns (NPOs)
- ✓ Chemical Inventory
- ✓ Chemical Hazards & Exposure

■ Change and Risk Management of Chemicals

- ✓ Risk Assessment
- ✓ Chemical Storage & Transportation
- ✓ Chemical Emergency Management

Chemical Management Program: Focused Parts





Selected characteristics of factories assessed by SMART...

	<i>Facility size in sq. meters</i>	<i>Electric bill, million kyats/yr</i>	<i>Total of other fuel million kyats/yr</i>	<i>Other fuels used</i>
A	14,892	152	72.3	<i>fabric scraps, wood, diesel</i>
B	36,000	191	23.1	<i>natural gas, diesel</i>
C	3,200	18.5	1.8	<i>diesel</i>
D	5,375	33	30.7	<i>diesel, coal</i>
E	10,800	10.5	101	<i>diesel, wood</i>
F	7,872	144	117	<i>diesel</i>
G	40,000++	661.4	220	<i>natural gas</i>
H	2,290	44.3	5.3	<i>diesel, natural gas</i>
I	732	3	7.85	<i>diesel</i>
J	4,500	32.1	1.17	<i>diesel</i>

	<i>Facility size in sq. meters</i>	<i>Electric bill (EPC) million kyats/yr</i>	<i>Total of other fuels, million kyats/yr</i>	<i>Other fuels used</i>
H	6,368	83	120	diesel, natural gas
I	3,020	54.3	6.8	diesel
J	14,284	0 (no grid connection)	540	coal, diesel
K	39,600	240	53.5	coal, diesel
L	7,078	42.7	98.8	coal, diesel
M	5,000	60	66	diesel, wood
N	21,805	278.9	111.7	diesel, wood
O	10,379	67.4	107	diesel
P	23,243 (2 sites)	195	271	diesel, wood, coal
Q	12,442	212.1	not available	diesel, wood

	<i>Facility size in sq. meters</i>	<i>Electric bill (EPC) million kyats/yr</i>	<i>Total of other fuels, million kyats/yr</i>	<i>Other fuels used</i>
R	6,000	58.8	37	diesel, coal
S	1,620	11	approx. 2.5 (partial record)	diesel, wood
T	14,000	73	6	diesel
U	7,000	54.7	38	diesel
V	2,000	11.3	1.2	diesel
W	n/a	43.5	3.4	diesel
X	n/a	133.5	86	diesel
Y	n/a	n/a	n/a	diesel, rice husk pellet

7 Topics of High Concern

- 1) Air pollution/emissions - from boilers and generators, especially coal-fired boilers, wood-fired boilers and the burning of waste.**
- 2) Deforestation - wood fired boilers often require extremely large volumes of wood.**
- 3) Over-extraction of water - especially textile processing and garment washing facilities require an immensely high volume of water.**

- 4) **Water pollution** - rivers & watersheds polluted by dyeing & washing facilities if wastewater inadequately treated.
- 5) **Energy (in)efficiency** - Huge waste of energy at all factories (even the newest factories). Easy wins possible.
- 6) **Hazardous waste** - factories can sometimes generate various types of hazardous & toxic waste which should be specially cared for.
- 7) **Solid waste** - large volumes of fabric scraps, rubber & foam cuttings, paper and plastics are generated during the production process.

Observations on energy:

- Newer & larger factories can have large energy consumption needs. As such, efficiency is especially relevant for them; 20% reduction in energy at factory N could equal about 120,000 kg of coal per year reduced.
- Boilers: too much wood fuel use; too much coal use - high carbon emissions, sulfur dioxide, heavy metals & other environmental concerns + PM2.5 particulates & contribution to air pollution and deforestation at alarming rates.
- Five factories in garment now with solar systems but cannot sell back to the grid on Sundays, so capacity is wasted.
- Capacitor banks/power factor not effectively regulated.
- Policies on peak load management, incentives for energy efficient equipment and renewables are lacking.

Natural light is still far under-utilized. Below are two garment factories, one in Yangon and one in Patheingyi who make great use of skylights.



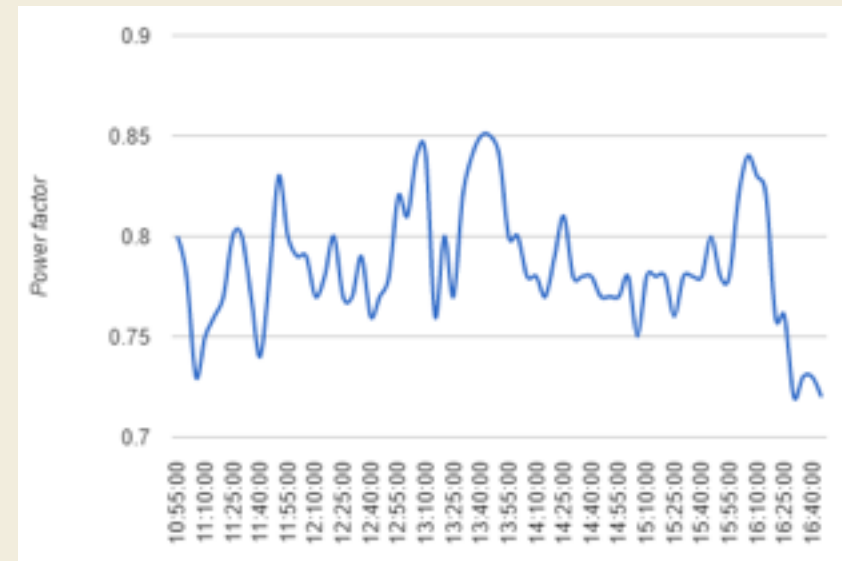
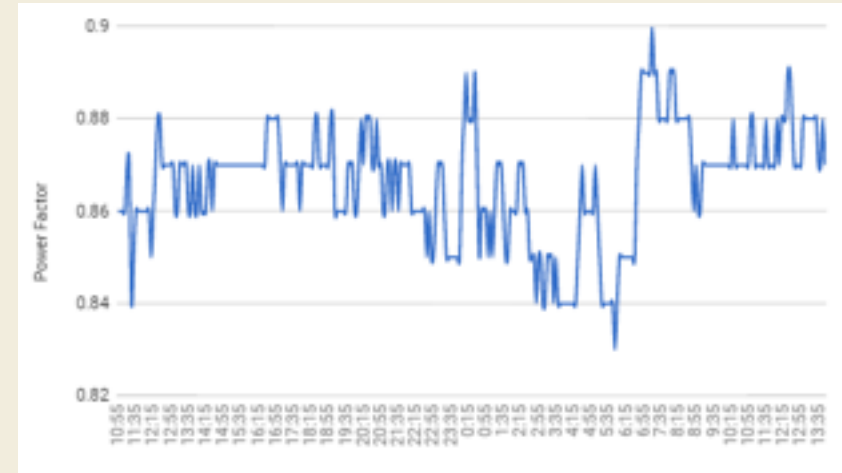
Total rooftop solar PV in the MM garment industry reached ~500 kW peak generation capacity by June, 2019.



Why is solar perfect for the MM garment industry?

- Myanmar receives an immense amount of sunshine.
- Sunshine peaks during the dry season, when power outages are most frequent due to reduced hydro capacities and increased air conditioning use. So, solar substitutes more often for diesel generator back-up.
- Garment factories can have extremely large roof space.
- Solar panels have been demonstrated to reduce heat gain in steel frame structures (act as insulation where installed)
- If (when) the MM government changes policies on feed-in tariffs, garment factories will be able to sell solar electricity to the grid on off days.

- **Observation:** avg. power factor far below optimal (less than 0.95)
- **Result:** Significant unnecessary losses due to a lower quality of electricity utilization.
- **Potential:** It may be possible to reduce power consumption in Myanmar's industrial zones by up to 3-5% simply by better educating & regulating capacitor bank usage.



Selected characteristics of 30 factories in SMART's Academy & SCORE programs

Fty.	Facility size employee number	Who collects solid waste?	Payment received for selling waste?	Does factory burn any waste?	Most common types of waste
1	900	PCCD + 3rd party	Yes	No	fabric scraps, plastics, paper
2	600	PCCD +3rd party	Yes	No	fabric scraps, plastics, paper
3	280	no one	No	Yes (boiler)	fabric scraps, plastics, paper
4	2,000	PCCD + 3rd party	Yes	Yes (boiler)	fabric scraps, plastics, paper
5	700	PCCD + 3rd party	Yes	No	fabric scraps, plastics, paper
6	2,600	PCCD + 3rd party	Yes	Yes (boiler)	fabric scraps, plastics, paper
7	330	no one	No	No	fabric scraps, plastics, paper
8	600	PCCD + 3rd party	Yes	No	fabric scraps, plastics, paper
9	1,000	PCCD + 3rd party	Yes	No	fabric scraps, plastics, paper
10	1,700	PCCD + 3rd party	Yes	No	fabric scraps, plastics, paper
11	100	no one	No	No	fabric scraps, plastics, paper
12	300	no one	No	No	fabric scraps, plastics, paper
13	100	no one	No	No	fabric scraps, plastics, paper
14	150	PCCD + 3rd party	Yes	No	fabric scraps, plastics, paper
15	130	no one	No	No	fabric scraps, plastics, paper

Selected characteristics of 29 factories in SMART's Academy & SCORE programs

Fty.	Facility size employees	Who collects solid waste?	Payment received for selling waste?	Does factory burn waste?	Fee to PCCD for waste collection?
16	200	no one	Yes, amount not disclosed	no	No
17	2,200	PCCD + third party	No	no	Yes
18	100	no one	Yes, amount not disclosed	no	No
19	150	third party only	Yes, amount not disclosed	no	No
20	3,000	PCCD	No	no	Yes, n/a
21	400	third party	Yes, amount not disclosed	no	No
22	1,000	PCCD		no	Yes
23	1,000	PCCD + third party	Yes, amount not disclosed	no	Yes, avg. 103,000 MMK/mnth
24	800	third party	Yes, 100,000 MMK/mnth	no	no
25	1,100	PCCD	Yes, 50,000 MMK/mnth	no	Yes
26	800	PCCD	No, scraps burned.	yes (boiler)	Yes, avg. 36,000 MMK/mnth
27	600	PCCD & third party	Yes, amount not disclosed	no	No
28	300	third party	Yes, amount not disclosed.	no	no
29	350	PCCD	Yes, 60,000 MMK/mnth	no	Yes
30	2,200	PCCD + third party	Yes, est. <500,000/month	no	Yes

Summery of observations

- Often no regular waste collection service in industrial zones
- **High potential for illegal dumping** - especially by small factories or by 3rd parties. Some wastes are valuable due to recycling potential, some are not.
- Practice of burning wastes is too common; 13% of 30 factories surveyed. Burning plastics, polyesters, etc. releases **extremely toxic** dioxins and furans.
- Hazardous waste disposal is severely inadequate. Very few factories understand how to dispose of hazardous waste and services in this regard are lacking. Hazardous waste often mixed with regular waste.
- Seemingly little service provision for disposal of consumer/citizen waste in industrial zones, especially waste from squatter settlements is a big and growing problem.

To sum up the key points:

- **Effective measuring and monitoring of electricity, water and waste consumption are critically important.**
- **Industrial scale is growing rapidly. So, too, pollution problems.**
- **Good practices (solar, energy efficient boilers, recycling) should be incentivized and rewarded.**

To sum up the key points...

- **Considering changes/impacts in the industry, we ought to consider - - where do environmental management plans (EMPs) fit into the picture? Are these documents guiding factories effectively on KPIs for energy, water and waste reduction? Are they focused on the most important issues? Are they practical and usable documents? Is the purpose of an EMP to reduce environmental impact?**



SMART Myanmar is funded by the European Union and co-funded by the German Federal Ministry for Economic Cooperation and Development.

Learn more at: www.smartmyanmar.org

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